




# MANUAL TEDGUM





## Replacing the SAAB 9-3 engine mount insert (Manual #6)


In the guide below, we show how you can easily replace the rubber insert in the engine mount on a Saab 9-3 car. Replacing the whole engine mount can be expensive, however the solution that Tedgum proposes, significantly reduces the cost of repair.


### Replacement process:


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1 Mark the element for future cuts are to be made.
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2 Element with notches made. Incisions can be made by any technique. It is important to cut only the folded collar.
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3 Bend the notches around the entire circumference to be able to press out the cushion rubber element freely.
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4 The next step is to pull the rubber element out of the housing. Press on the inner metal part of the insert.
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5 The extruded damping element that has visible signs of wear and needs to be replaced.
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6 Set up the new element correctly, remembering to correctly position the inner insert relative to the socket.
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7 Before pressing on the press, the element should be lubricated thoroughly to reduce friction.
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8 Use a press to press in the new insert.
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9 Correctly pressed in element.
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10 We fasten the element rigidly (e.g. in a vice) and precisely bend the collar.
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11 A properly repaired element should look like above.



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<https://www.tedgum.pl/en/technical-support/>

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